FOREVER WATERSLIDE HT
Laser transfer paper for coloured candles, ceramic and glass.

**PRINT SETTINGS:**
- CMYW PRINTERS
  - Paper Setting: Labels 1
  - Paper Feeding: Multi-Purpose Tray
  - Image Mode: Mirrored

**PRINT SETTINGS:**
- CMYK PRINTERS
  - Paper Setting: Labels 1
  - Paper Feeding: Multi-Purpose Tray
  - Image Mode: NOT Mirrored

**HEAT PRESS SETTINGS:**

<table>
<thead>
<tr>
<th></th>
<th>AUTOMATIC HEAT PRESS</th>
<th>MANUAL HEAT PRESS</th>
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<tbody>
<tr>
<td>PRESSURE</td>
<td>2 bar/29 psi</td>
<td>medium</td>
</tr>
<tr>
<td>TEMPERATURE</td>
<td>180°C/352°F</td>
<td>180°C/352°F</td>
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<tr>
<td>TIME</td>
<td>15-20 seconds</td>
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</tbody>
</table>

**2-PAPER SYSTEM**

**TRANSFER APPLICATION:** CMYW PRINTERS
- Pre-Heat your Press until the lower plate is HOT.
- Print the picture in mirror image onto the FOREVER Laser-Dark (No-Cut) A-Paper.
- Place the Waterslide paper on top of the lower plate and place the A-Paper on the top of the Waterslide paper.
- Cover with a sheet of Matt Finishing Economy.
- Press together at 180°C/352°F with 2 bar/29 psi (medium pressure) for 15 - 20 seconds.
- Separate the Waterslide paper from the A-Paper after it is ABSOLUTELY COLD.
- Cut around the transfer as exactly as possible.
- Place the transfer in water for 30 seconds (The paper will roll up).
- Rub it carefully between the fingers in order to remove the carrier tape.
- Position the transfer onto the application and remove any air bubbles (Use your fingers or a Squeegee).
- Remove leftover water before allowing it to dry for 3 hours.

**1-PAPER SYSTEM**

**TRANSFER APPLICATION:** CMYK PRINTERS
- Print the unmirrored picture onto the glossy side of the Waterslide HT paper.
- Cut around the picture as exactly as possible.
- Place the transfer in water for 30 seconds (The paper will roll up).
- Rub it carefully between the fingers in order to remove the carrier tape.
- Position the transfer onto the application and remove any air bubbles (Use your fingers or a Squeegee).
- Remove leftover water before allowing it to dry for 3 hours.