MULTI-TRANS SELECT
FOR PAPER & WOOD

PRINT SETTINGS
• Paper Settings: Heavy Paper or similar
• Printer Settings: Multi-Purpose Tray
• Image Mode: Mirrored
• Image Preparation:

<table>
<thead>
<tr>
<th>B&amp;W Printers:</th>
<th>100% Black</th>
</tr>
</thead>
<tbody>
<tr>
<td>CMYK Printers:</td>
<td>400% Black</td>
</tr>
<tr>
<td>WHITE TONER Printers:</td>
<td>300% Black</td>
</tr>
</tbody>
</table>

(£: 100% + M: 100% + Y: 100% + K: 100% = 400% Black)
(£: 100% + M: 100% + Y: 100% = 300% Black)

TRANSFER PROCESS FOR PAPER/CARD
• Pre-heat your press before use.
• Place your transfer paper onto the substrate.
• Cover everything with a sheet of silicone paper.
  [If the surface is uneven, use a thin 1mm thick silicone pad].
• Close the press and use the settings in the table below.
• Remove the substrate from the press and allow it to cool down.
• When the substrate has completely cooled down, carefully remove the transfer paper.

TRANSFER PROCESS FOR WOOD/ROUGH SURFACES
• Pre-heat your press before use.
• Place your transfer paper onto the substrate.
• Cover everything with a sheet of silicone paper.
• Cover with a 1mm silicone pad. This prevents the edges of the transfer paper from transferring to the substrate.
• Close the press and use the settings in the table below.
• Remove the substrate from the press and allow it to cool down.
• When the substrate has completely cooled down, carefully remove the transfer paper.

SETTINGS HEAT PRESS

<table>
<thead>
<tr>
<th>SUBSTRATE</th>
<th>PRESSURE</th>
<th>TEMPERATURE</th>
<th>TIME</th>
<th>PEEL</th>
</tr>
</thead>
<tbody>
<tr>
<td>PAPER/CARD</td>
<td>2-3 bar/medium</td>
<td>150°C/302°F</td>
<td>10 seconds</td>
<td>cold</td>
</tr>
<tr>
<td>WOOD</td>
<td>2-3 bar/medium</td>
<td>130°C/266°F</td>
<td>90 seconds</td>
<td>cold</td>
</tr>
</tbody>
</table>

Are you experiencing problems with this transfer paper?
Don’t panic, it does work.
Call us on 01244 541 647 or E-Mail info@forevertransferpaper.com