FIVE STAR UNIVERSAL
FOR WHITE & LIGHT COLORED COARSELY MESHEd COTTON

PRINT SETTINGS
- Image Mode: mirrored
- Media Setting: Multi-Purpose-Tray, Heavy Paper or similar

TRANSFER PROCESS
- Place the textile on the lower plate of your heat press.
- Place the transfer paper with the printed side face down onto the T-Shirt.
- Put fleece on top, if you want.
- Press with the parameters below.
- Remove the transfer paper immediately.
(Never take the T-Shirt off the press before the transfer paper has been peeled off.)

SETTINGS HEAT PRESS

<table>
<thead>
<tr>
<th></th>
<th>AUTOMATIC HEAT PRESS</th>
<th>MANUAL HEAT PRESS</th>
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</thead>
<tbody>
<tr>
<td>PRESSURE</td>
<td>5 bar/70 PSI</td>
<td>maximum</td>
</tr>
<tr>
<td>TEMPERATURE</td>
<td>200°C (392°F)</td>
<td>200°C (392°F)</td>
</tr>
<tr>
<td>TIME</td>
<td>20 seconds with fleece</td>
<td>20 seconds with fleece</td>
</tr>
<tr>
<td></td>
<td>30 seconds without fleece</td>
<td>30 seconds without fleece</td>
</tr>
</tbody>
</table>

WASHING
- Up to 60°C (warm wash cycle). Inside out

DRYING
- Do not tumble dry! Hang dry or line dry recommended

IRONING
- When ironing cover the print with baking paper

Before starting a mass production, we recommend to make transfer and washing test with all materials. Important advice for double-sided printing on textiles: T-Shirts for a double-sided print (front side & backside), has to be put over the lower heat plate. In this case only one side will be treated with heat and you avoid that the applied design from the other side will be pressed out again. If your T-Shirt is yellowing, lay a piece of fleece onto it during the transfer process.

Are you experiencing problems with this transfer paper? Don’t panic, it does work.
Call us on 01244 541 647 or E-Mail info@forevertransferpaper.com